

Product / tool type	Range of diameters													length series, (options), holders	Recommended use of tools					Materials						Section in the catalog "Allied Machine_Gesamtkatalog"	
	mm	3.0-12.7	12.7-25.4	25.4-38.1	38.1-50.8	50.8-63.5	63.5-76.2	76.2-88.9	88.9-101.6	101.6-114.3	114.3-127.0	127.0-139.7	139.7-152.4 +		general use	high feeds	deep holes	large diameters	industry specifications	P	S	M	H	K	N		
	inch	0-0.5	0.5-1.0	1.0-1.5	1.5-2.0	2.0-2.5	2.5-3.0	3.0-3.5	3.5-4.0	4.0-4.5	4.5-5.0	5.0-5.5	5.5-6.0 +														
ASC 320® 		3.00-20.00 (0.1250-0.7874)												3,5xD; 6xD; 9xD	●	●	○			●	●	●		●	●	A10	
GEN3SYS® XT Pro 		11.00-35.00 (0.4331-1.3780)												extra short; 3xD; 5xD; 7xD; 10xD	●	●	●			●				●	●	A20	
GEN3SYS® XT 		11.00-35.00 (0.4331-1.3780)												extra short; 3xD; 5xD; 7xD	●	●				●	●	○	●	●	A20		
GEN2 T-A® 		9.50-114.30 (0.3740-4.5000) ▶													1xD - 28xD	●	○	●	●		●	●	○	●	●	A30	
Original T-A® 		9.50-114.30 (0.3740-4.5000) ▶													1xD - 28xD	●	○	●	●		●	●	○	●	●	A30	
High Performance 		24.60-127.00 (0.9688-5.000)														●		●	●		●	○	●		●	A40	
Universal 		24.60-215.90 (0.9688-8.500)														●		●	●		○	○	○		○	○	A40
APX Drill 		33.00-101.60 (1.2990-4.000) ▶													3xD; 5xD; 8xD; 10xD	●		●	●		●	○	●		●	●	A50
Revolution Drill® 		47.60-101.60 (1.8750-4.000) ▶													1xD; 2,2xD; 2,5xD; 3,5xD; 4,5xD	○	●		●			●		○	●	●	A60
Opening Drill® 		50.80-142.80 (2.000-5.6200) ▶														○	●		●			●		○	●	●	A70
Structural Steel: GEN3SYS® XT 		12.00-35.00 (0.4724-1.3780)												3xD; 5xD; 7xD		○	●		●	●						A91	
Structural Steel: T-A® 		12.98-47.80 (0.5110-1.8820)												2xD; 4xD; 5xD; 6xD	○				●	●						A91	
AccuPort 432® 		9.80-61.50 (0.3860-2.4210)																	●	●		○		●	●	A92	
BT-A Drill 		12.95-47.80 (0.5100-1.8820) ▶														●	●		●	●	○	○		●	●	A93	

▶ If any series continues with a black arrow, it means that the following, larger, non-standard diameters can be ordered on request.

● most suitable use ○ useful

◐ suitable use

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